

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804

Owner of the Declaration	Knauf Insulation
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
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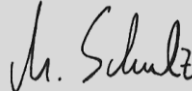
HPS 035 AluR
Rock Mineral Wool Pipe Section

Knauf Insulation

www.bau-umwelt.com / <https://epd-online.com>



General Information

<p>Knauf Insulation</p> <hr/> <p>Programme holder IBU - Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany</p> <hr/> <p>Declaration number EPD-KNA-20150026-CBB1-EN</p> <hr/> <p>This Declaration is based on the Product Category Rules: Mineral insulating materials, 07.2014 (PCR tested and approved by the SVR)</p> <hr/> <p>Issue date 22.04.2015</p> <hr/> <p>Valid to 21.04.2020</p> <hr/> <p></p> <hr/> <p>Prof. Dr.-Ing. Horst J. Bossenmayer (President of Institut Bauen und Umwelt e.V.)</p> <hr/> <p></p> <hr/> <p>Dr. Burkhard Lehmann (Managing Director IBU)</p>	<p>HPS 035 AluR</p> <hr/> <p>Owner of the Declaration Knauf Insulation rue E. Franqui,7 1435 Mont-Saint-Guibert Belgium</p> <hr/> <p>Declared product / Declared unit 1 meter of product HPS 035 AluR</p> <hr/> <p>Scope: The declared insulation product is an HPS 035 AluR faced rock mineral wool pipe section of 1 meter. It complies with the requirements of the /EN 14303/. The Pipe Sections are circularly wound, surface ground and non-flammable. The product is faced with a glass-fiber reinforced aluminum and equipped with a self-adhesive closure in the longitudinal direction. The manufacturing company is Knauf Insulation - plant Novi Marof (Croatia). The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.</p> <hr/> <p>Verification</p> <table border="1"> <tr> <td colspan="2">The CEN Norm /EN 15804/ serves as the core PCR</td> </tr> <tr> <td colspan="2">Independent verification of the declaration according to /ISO 14025/</td> </tr> <tr> <td><input type="checkbox"/> internally</td> <td><input checked="" type="checkbox"/> externally</td> </tr> </table> <hr/> <p></p> <hr/> <p>Matthias Schulz (Independent verifier appointed by SVR)</p>	The CEN Norm /EN 15804/ serves as the core PCR		Independent verification of the declaration according to /ISO 14025/		<input type="checkbox"/> internally	<input checked="" type="checkbox"/> externally
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Product

Product description

Knauf Insulation manufactures rock mineral wool insulation products. They are available in the form of pipe sections, lamellas, mats, slabs or boards, and also rolls. The density for rock mineral wool ranges from 25 to 200 kg/m³. In terms of composition, inorganic rocks are the main components (typically 98%), with an remaining fraction of organic content which is generally a thermosetting resin binder. The binder typically contains less than 4% and/or around 2%. The inorganic part is made of volcanic rocks, typically basalt, also dolomite and with an increasing proportion of recycled material in the form of briquettes, a mix of stone wool scrap and cement.

Pipe Sections HPS 035 AluR are produced with internal diameter ranges from 15 to 324mm, insulation thicknesses from 20 to 120mm and a length of 1,20 meter in Knauf Insulation plant of Novi Marof (Croatia). They have a longitudinal slit on one side (semi-cut on the inner counter side) for easy application of the pipe.

With their low thermal conductivity, they are especially suitable for thermal insulation. They also have

positive acoustic properties. For the placing on the market of construction products in the European Union/EFTA (with the exception of Switzerland), the Regulation (EU) No 305/2011 applies. The products need a Declaration of Performance taking into consideration the harmonized product standard /EN 14303/ and the CE-mark. For the applications and use, national regulations apply, in Germany the *Allgemeine bauaufsichtliche Zulassung Z-56.411-989 (building inspection approval)*.

Application

The main applications for Pipe Sections HPS 035 AluR are Heating, Ventilation, Air Conditioning and plumbing installations. For these applications, the product provides excellent thermal conductivity, fire resistance properties and buffers noise.

Technical Data

HPS 035 AluR Pipe Section and its technical characteristics meet a number of technical requirements. The most important ones are

summarized in the table below, which also includes references to testing methods.

Technical characteristics

Name	Value	Unit
Thermal conductivity /EN ISO 8497/	0.035	W/(mK)
Water vapour diffusion resistance factor	NA	-
Water vapor diffusion equivalent air layer thickness /EN 13469/	100	m
Sound absorption coefficient	NA	%
Gross density /EN 13470/	95 - 115	kg/m ³
Compressive strength	NA	N/mm ²
Reaction to fire /EN 13501-1/	Euroclass A2	-
Melting point /DIN 4102 / T17/	> 1000	°C
Water absorption /EN 13472/	<=1,0	kg/m ²
Maximum service temperature /EN 14707/	aluminum side<=80	°C
Maximum service temperature /EN 14707/	fibre side<=500	°C
AS-Quality /EN 13468/	<=10	mg/Kg

Base materials / Ancillary materials

The main raw materials are volcanic rocks (60-70%), briquettes (up to 30%), the remaining are dolomite and slags. The briquette is made of rock mineral wool waste (internal or external) and cement. Additionally, coke is also added in the cupola as an energy carrier. Further down the manufacturing line, a binder (thermosetting resin) is spread on the fibers which polymerization contributes to fix the products dimensions and mechanical properties.

Reference service life

The RSL or durability of HPS 035 AluR is as long as the lifetime of the building equipments in which it is used.

LCA: Calculation rules

Declared Unit

The declared unit is 1 meter of Rock Mineral Wool Faced Pipe Section HPS 035 AluR with an inner diameter of 35 mm and an outside diameter of 95 mm . The density used for the calculation of the LCA is 105 kg/m³.

Declared unit

Name	Value	Unit
Gross density	105	kg/m ³
Conversion factor to 1 kg	1.555	-
Length	1	meter
Volume	0.00613	m ³
Weight	0.643	Kg
Conversion factor to 1m ³	163.1	-

System boundary

The system boundary of the EPD follows the modular approach defined by the /EN 15804/.

The type of EPD is cradle-to-gate-with options.

List and explanation of the modules declared in the EPD.

The product stage (A1-A3) includes:

- A1 - raw material extraction and processing, processing of secondary material input (e.g. recycling processes),
- A2 - transport to the manufacturer and
- A3 - manufacturing.

This includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues during the product stage.

The LCA results are given in an aggregated form for the product stage, meaning that the modules A1, A2 and A3 are considered as **a unique module A1-A3**.

The construction process stage includes:

- A4 - transport to the construction site and
- A5 - installation into the building.

The transport to the building site (A4) is included in the LCA calculation. For the HPS 035 AluR product, the average transport distance is assumed to be 1100 km with a truck capacity utilization of 22%.

The treatment of the packaging waste after the installation of the product (A5) has been considered. The product losses during the construction process stage have not been directly taken into account into this LCA as this depends of the installer experience and represents very low impacts (less than 1%). If relevant, the losses can be taken into account by increasing the production impacts A1-A3 with the loss percentage and transfer the additional impact to A5.

The use stage.

Because they are specific for the building, its use and location, neither the modules related to the building fabric (B1-B5) nor the operation of the building (B6 and B7) have been taken into account in this EPD.

The end-of-life stage includes:

- C1 - de-construction, demolition,
- C2 - transport to waste processing,
- C3 - waste processing for reuse, recovery and/or recycling and
- C4 - disposal.

This includes provision of all transports, materials, products and related energy and water use, but only modules C2 and C4 are reported, as they are considered the most relevant scenarios for rock mineral wool products.

Although rock mineral wool products from Knauf Insulation are partly recycled at their end-of-life, an established collection system does not yet exist. Therefore, the assumption chosen in this study, 100% landfill after the use phase, is the most conservative approach.

Module D includes reuse, recovery and/or recycling potentials.

According to /EN 15804/, any declared benefits and loads from net flows leaving the product system not allocated as co-products and having passed the end-of waste state shall be included in module D.

Benefits considered in module D originate from packaging incineration.

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to /EN 15804/ and the building context, respectively the product-specific characteristics of performance, are taken into account.

LCA: Scenarios and additional technical information

The software utilized for setting up the LCA model and for the calculation of indicator results, is /GaBi version 6/ developed by PE International.

The following technical information forms the basis for declared modules or can be used for the development of specific scenarios in the context of a building assessment.

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.0016	l/100km
Transport distance	1100	km
Capacity utilisation (including empty runs)	22	%
Gross density of products transported	105	kg/m ³

Installation into the building (A5)

Name	Value	Unit
Output substances following waste treatment on site : wooden, cardboard and plastics packaging	0.187	kg

Reference service life

Name	Value	Unit
Reference service life	50	a

End of life (C2 - C4)

Name	Value	Unit
Landfilling	0.64	kg
Transport distance	50	km
Capacity utilization	50	%

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
cardboard packaging incinerated	0.0917	Kg
wooden pallet incinerated	0.0911	Kg
plastic foil incinerated	0.0044	Kg

LCA: Results

Environmental impacts associated with losses from installation of the product in A5 are not included in the LCA results. This is due to the fact that installation losses vary depending on installation practice and building project specifics. In order to include the potential environmental impacts associated with installation losses, a factor can be applied to the LCA results. E.g. installation losses = 1%, multiplication of EPD results with 1.01.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement ¹⁾	Refurbishment ¹⁾	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	MND	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT: HPS 035 AluR 1 meter long

Parameter	Unit	A1-A3	A4	A5	C2	C4	D
Global warming potential	[kg CO ₂ -Eq.]	9.15E-1	1.36E-1	3.07E-1	2.31E-3	9.06E-3	-1.25E-1
Depletion potential of the stratospheric ozone layer	[kg CFC11-Eq.]	1.38E-9	5.60E-13	1.32E-11	9.49E-15	1.50E-13	-4.00E-11
Acidification potential of land and water	[kg SO ₂ -Eq.]	6.98E-3	4.21E-4	4.93E-5	1.49E-5	5.61E-5	-3.17E-4
Eutrophication potential	[kg (PO ₄) ³⁻ -Eq.]	9.58E-4	1.05E-4	8.79E-6	3.83E-6	8.09E-6	-2.19E-5
Formation potential of tropospheric ozone photochemical oxidants	[kg ethene-Eq.]	5.19E-4	-1.31E-4	3.86E-6	-6.13E-6	5.44E-6	-2.68E-5
Abiotic depletion potential for non-fossil resources	[kg Sb-Eq.]	2.70E-6	5.33E-9	3.76E-9	9.03E-11	3.21E-9	-1.12E-8
Abiotic depletion potential for fossil resources	[MJ]	14.90	1.88	0.07	0.03	0.12	-1.77

RESULTS OF THE LCA - RESOURCE USE: HPS 035 AluR 1 meter long

Parameter	Unit	A1-A3	A4	A5	C2	C4	D
Renewable primary energy as energy carrier	[MJ]	4.98	-	-	-	-	-
Renewable primary energy resources as material utilization	[MJ]	0.00	-	-	-	-	-
Total use of renewable primary energy resources	[MJ]	4.98E+0	1.05E-1	7.58E-3	1.78E-3	1.19E-2	-2.02E-1
Non-renewable primary energy as energy carrier	[MJ]	16.00	-	-	-	-	-
Non-renewable primary energy as material utilization	[MJ]	0.68	-	-	-	-	-
Total use of non-renewable primary energy resources	[MJ]	1.60E+1	1.88E+0	8.09E-2	3.19E-2	1.23E-1	-2.13E+0
Use of secondary material	[kg]	0.00	-	-	-	-	-
Use of renewable secondary fuels	[MJ]	0.00	0.00	0.00	0.00	-	-
Use of non-renewable secondary fuels	[MJ]	0.00	0.00	0.00	0.00	-	-
Use of net fresh water	[m ³]	4.20E-3	1.84E-4	7.85E-4	3.13E-6	2.28E-5	-4.08E-4

RESULTS OF THE LCA – OUTPUT FLOWS AND WASTE CATEGORIES:

HPS 035 AluR 1 meter long

Parameter	Unit	A1-A3	A4	A5	C2	C4	D
Hazardous waste disposed	[kg]	4.18E-4	8.93E-7	2.31E-8	1.51E-8	3.91E-8	-5.81E-8
Non-hazardous waste disposed	[kg]	3.09E-1	2.68E-4	3.62E-3	4.54E-6	6.71E-1	-5.99E-4
Radioactive waste disposed	[kg]	4.49E-4	2.57E-6	5.03E-6	4.36E-8	1.89E-6	-1.44E-4
Components for re-use	[kg]	-	-	-	-	-	-
Materials for recycling	[kg]	-	-	-	-	-	-
Materials for energy recovery	[kg]	-	-	-	-	-	-
Exported electrical energy	[MJ]	-	-	-	-	-	-
Exported thermal energy	[MJ]	-	-	-	-	-	-

INTERPRETATION

RESOURCES USE

The primary energy demand from non-renewable resources is dominated by the production of rock mineral wool products (especially due to the energy carrier, coke, and energy consumption) the aluminum facing and the thermosetting resin binder. The renewable energy demand regarding the product HPS 035 is dominated by the production, mostly due to electricity consumption, and the wood and cardboard packaging.

ENVIRONMENTAL IMPACT

Every impact category, except the Abiotic Depletion Potential element, is dominated by the production. This is due to the consumption of energy (electricity and thermal energy) during the production of rock mineral wool products.

The **Abiotic Depletion Potential element (ADPe)** is dominated by the aluminum facing (85%), followed by the cardboard packaging (10%).

The **Global Warming Potential (GWP)** is dominated by the production, mostly due to CO₂ emissions from cupola and energy consumption. The facing represents 18% of the impact and the binder (thermosetting resin) as raw material represents 12%.

The **Ozone Depletion Potential (ODP)** is most notably influenced by the production of the facing (95%).

The **Acidification Potential (AP)** is also dominated by the production due to the emissions related to the processes and the energy consumption. Mostly, the impact refers to emissions to air: 75% from sulphur dioxide and 20% from nitrogen oxides.

The **Euthrophication Potential (EP)** is significantly influenced by the production due to emissions from the cupola furnace, curing oven and other unit processes.

The **Potential Ozone Photochemical Oxidants (POCP)** is particularly dominated by the production (emissions in the cupola furnace and other unit processes). The results from the transport are negative due to the NO emissions; NO counteracts the POCP.

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